



INSTALLATION INSTRUCTIONS FOR 64-66 CHEVY FRONT END KIT

Will fit 1988-1998 Chevy or GMC
full size pickups and SUVs.

PN# FK6466

Congratulations on the decision to transform your truck into a "new classic". We hope you will be pleased with the result and will be proud to call it yours for years to come.

IMPORTANT! -- Read instructions completely before beginning. It is recommended that drilling of holes is done prior to painting. Painting should be done before final assembly.

PAGE 1

HOOD

Open largest box. Remove hood by lifting out *with* large cardboard protector box (will require two people). Place box side down on work surface.

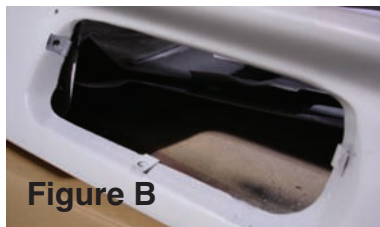
Remove existing hood from your vehicle. Remove all hardware from old hood and transfer to the same place on new hood.

Attach upper lift support brackets to underside of hood. Use drill (1/8" bit) to make two holes -- one on each side of upper lift support bracket (located between recessed area and hole on each side). (Figure A)



Fasten with enclosed sheet metal screws.

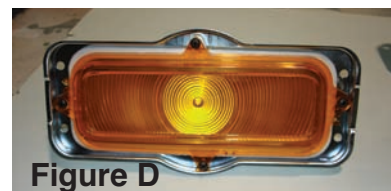
Attach clips (3 per side) to each parking light opening, aligning with holes. (Figure B)



Insert parking light bezel into parking light opening. (Figure C)

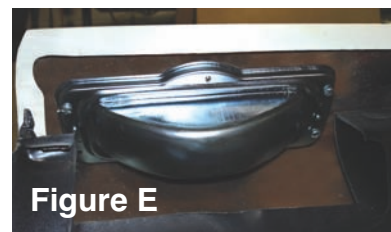


Assemble parking light housing unit by assembling housing, gasket and plastic amber lens with supplied screws (Figure D). Insert assembled housing unit from behind (Figure E) with plug hole facing top of hood using 4 long sheet metal screws (supplied).



Set hood aside.

Continue on page 2.



FRONT GRILL SECTION

Remove from box and place metal grill on top of fiberglass housing making sure both ends line up.

Mark bolt holes on fiberglass using a pencil through grill.
Drill holes in fiberglass using 3/8" bit. (Figure F)

Insert headlight adjusting screws (2) into backside of metal grill using a soft hammer to pound them in. (Figure G)

Place spring into spring hole on front until secure.

Attach clips (3) to headlight opening.

Attach spring to headlight and secure headlight by tightening headlight adjusting screws.

Attach bezel with 3 mounting screws.

Place grill unit on grill shell aligning holes previously made. Attach with 5/16" bolts and washers (3 per side) from back side. Be sure metal grill fits properly. (Figure H)

Set aside.

FENDERS

Remove existing fenders from your vehicle. Remove all clips, screws, hinges and hardware from old fender and transfer to the same place on new fender. (Antenna will be relocated later.)

Put lower lift support bracket and spacer in place. Center point should be 20" from door edge of fender. (Figure I)

Drill holes into fender (use 9/32" bit) using holes in lift support piece as a guide (3 holes). Attach with 1/4-20 x 1-1/2 bolts with locknuts to secure. (Figure J)

Transfer fender to truck and position. Secure with 12 bolts (which were removed when existing fender was taken off). Reattach all other components removed when fender was taken off. (Figure K) Repeat for other side.

Continue on page 3.

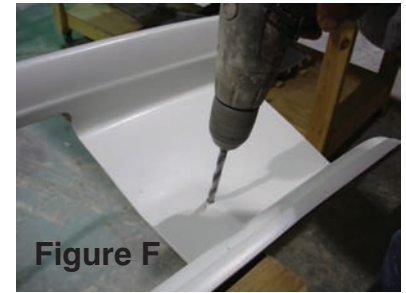


Figure F



Figure G



Figure H



Figure I

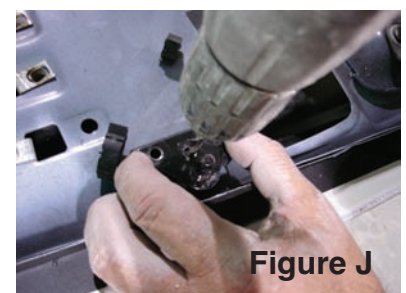


Figure J

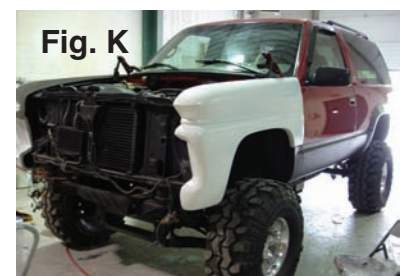


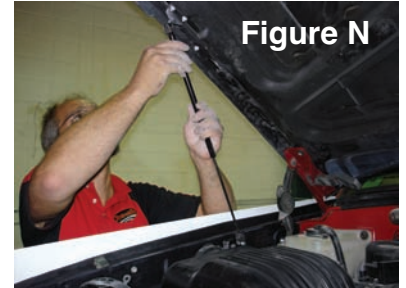
Fig. K

GRILL ASSEMBLY

Attach between fenders aligning holes. Secure with 1/4-20 x 1-1/4 bolts and nuts (6 each side) from behind. Use flat washers on each side of fiberglass. (Figure L)



ATTACH HOOD to hood hinges and tighten, adjusting as necessary until a desirable fit is obtained. Attach lift supports (2) to brackets on fender and hood. (Figures M and N)



CONNECT HEADLIGHTS

Remove the headlight sockets by clipping wires (Figure O). Attach new headlight plug (supplied) per Figure P. Plug into back of headlamp.

(Slide blue shrink fit butt connectors over wire *before* joining wires.) Once wires are joined, heat until it shrinks to form an effective seal.

Remove parking light sockets by clipping wires about 6" from socket.

Cut the black ground wire on the parking light. A new ground will be established on the underside of the hood frame (later).

Blue and brown wires from parking light sockets must be fed back through to the firewall and under hood insulation through to parking lights at front of hood.

Reattach parking lamp socket.

Drill small hold through hood frame next to lamp and attach ground wire (Figure Q). Repeat for other side.

ATTACH FRONT CHROME BUMPER using supplied bumper brackets and hardware. *(The demonstration vehicle shown in these instructions has a 3" lift and therefore has been adapted to use supplied parts.)* Secure bumper to frame with bumper corner brackets using bolts, washers and nuts.

